SPECIFICATION CONTROL DRAWING

55/LF0114

WIRE, RADIATION-CROSSLINKED, MODIFIED ETFE-INSULATED, ULTRA LOW FLUORIDE, LIGHTWEIGHT, OUTER SPACE, 600 VOLT

12-12-07

Date

Revision B

This specification sheet forms a part of the latest issue of Raychem Specification 55/.

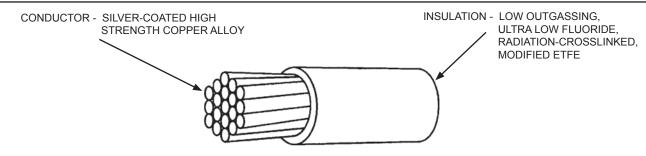


TABLE I. CONSTRUCTION DETAILS									
PART NUMBER 1/	WIRE SIZE (AWG)	CONDUCTOR STRANDING (number x AWG)	DIAMETER OF STRANDED CONDUCTOR (in.)		FINISHED WIRE				
					MAXIMUM RESISTANCE AT 20°C	DIAMETER (in.)	MAXIMUM WEIGHT		
			MINIMUM	MAXIMUM	(ohms/1000 ft)	(,	(lbs/1000 ft.)		
55/LF0114-30-*	30	7 x 38	.011	.012	117.4	.024 ± .002	.66		
55/LF0114-28-*	28	7 x 36	.014	.016	74.4	.027 ± .002	.91		
55/LF0114-26-*	26	19 x 38	.018	.020	44.8	.032 ± .002	1.4		
55/LF0114-24-*	24	19 x 36	.023	.025	28.4	.037 ± .002	2.0		
55/LF0114-22-*	22	19 x 34	.029	.031	17.5	.043 ± .002	2.9		
55/LF0114-20-*	20	19 x 32	.037	.039	10.7	.050 ± .002	4.4		
55/LF0114-18-*	18	19 x 30	.046	.050	6.8	.060 ± .002	6.5		
55/LF0114-16-*	16	19 x 29	.052	.057	5.3	.068 ± .002	8.3		

TABLE II. PERFORMANCE DETAILS							
	BEND TESTING						
PART NUMBER 1/	MANDREL DIAMETER (inch) (± 3%)	WEIGHT (lb) (± 3%)					
	CROSSLINK VERIFICATION	CROSSLINK VERIFICATION					
55/LF0114-30-*	.250	.125					
55/LF0114-28-*	.250	.125					
55/LF0114-26-*	.375	.125					
55/LF0114-24-*	.375	.250					
55/LF0114-22-*	.500	.375					
55/LF0114-20-*	.500	.500					
55/LF0114-18-*	.500	.500					
55/LF0114-16-*	.750	.750					

Users should evaluate the suitability of this product for their application. Specifications are subject to change without notice. Tyco Electronics also reserves the right to make changes in materials or processing, which do not affect compliance with any specification, without notification to Buyer.							
1/ COLORS AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681. OTHER CODES AND SUFFIXES MAY BE ADDED TO THE PART NUMBER. AS NECESSARY, TO CAPTURE ANY ADDITIONAL REQUIREMENTS IMPOSED BY THE PURCHASE ORDER.							
Page 1 of 2	The TE logo, Tyco Electronics and Raychem are trademarks.	Tyco Electronics	Raychem Wire & Cable 501 Oakside Avenue Redwood City, CA 94063-3800 Phone: 1-800-227-8816 Fax: 1-650-361-6297				
	DIMENSIONS ARE IN INCHES, AND UNLESS OTHERWISE DESIGNATED ARE NOMINAL						
	THIS SPECIFICATION SHEET TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID.						

WIRE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 200°C

Maximum continuous conductor temperature VOLTAGE RATING: 600 volts (rms) at sea level CROSSLINK VERIFICATION: 300 ± 3°C for 1 hour

COLOR: White preferred

FLUORIDE EXTRACTION: 70 ± 2° C for 168 hours, 20 ppm (maximum)

IDENTIFICATION AND COLOR STRIPING DURABILITY:

125 cycles (250 strokes) (minimum), 500 g weight INSULATION ELONGATION: 50% (minimum)

INSULATION FLAWS: Spark Test, 3.0 kV (rms)

Impulse DielectricTest, 8.0 kV (peak)

INSULATION THICKNESS: 0.005 in. (minimum) RADIATION RESISTANCE: 500 megarads

SHRINKAGE: 230 ± 3°C for 1 hour, 0.125 in. (maximum) in 12 in.

VACUUM STABILITY:

Total Mass Loss (TML), 1.00% (maximum)

Volatile Condensable Material, 0.10% (maximum)

VOLTAGE WITHSTAND TEST (Post Environmental): 2500 volts (rms), 60 Hz, 5 minutes

PART NUMBER:

The "*" in the part numbers on page 1 shall be replaced by a color code designator.

1/ Example: AWG 22, white: 55/LF0114-22-9

AWG 22, white with black stripe: 55/LF0114-22-90

1/ See footer section on page 1